

Technical Data Sheet

Gapex FPP20GQ14HB

Polypropylene
LyondellBasell Industries
Engineering Plastics

General			
Filler / Reinforcement	• Glass\Mineral, 20% Filler by Weight		
Additive	• Impact Modifier		
Features	• Chemically Coupled	• Impact Modified	
Appearance	• Grey		
Forms	• Pellets		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.04	1.04 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	11 g/10 min	11 g/10 min	ASTM D1238

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield, 73°F (23°C))	4100 psi	28.3 MPa	ASTM D638
Tensile Elongation (Break, 73°F (23°C))	4.0 %	4.0 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°F (23°C)	241000 psi	1660 MPa	
Tangent : 73°F (23°C)	256000 psi	1770 MPa	
Flexural Strength (Yield, 73°F (23°C))	6300 psi	43.4 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	1.3 ft·lb/in	69 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	5.5 ft·lb/in	290 J/m	ASTM D4812
Gardner Impact	20.0 in·lb	2.26 J	ASTM D5420

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	260 °F	127 °C	
264 Psi (1.8 Mpa), Unannealed	205 °F	96.1 °C	

Additional Information			
Filler Content, ASTM D2584: 20%			

Notes

These are typical property values not to be construed as specification limits.